

## ReleaSys™ CR Concrete Release Agent

### Description:

Miller-Stephenson has developed a high-performance concrete release agent specifically designed for release of complex, challenging concrete mold designs. Our product minimizes/eliminates "bug-holes", provides high surface quality, consistent color pigmentation, and accurate replication of natural stone patterns. Most importantly, ReleaSys™ CR achieves all of this in a highly efficient and cost-effective system. Benefits Include:

- Extended service life of flexible molds
- Ideal for complex molds
- Seals microporosity and freshly repaired molds
- Minimization / Elimination of "Bug-Holes"
- Optimal pigment transfer and color appearance
- Ideal for composite, epoxy, and FRP substrates
- Rapid evaporation and cure time

### Recommended Application Procedure:

1. Clean mold surface thoroughly. Mechanical cleaning such as bead media blasting, followed by chemical cleaning, provides the best surface for application. Removal of all previous mold release agent and contamination is critical.
2. ReleaSys™ CR can be applied by any spray equipment that can produce fine atomization and deposit a uniform, thin film. Apply light coats, approximately 8-10 inches from the surface. Surface wiping can be done as well, no additional polishing is required.
3. ReleaSys™ CR is a concentrated product. It can be used as is for release of complex molds or high-slag concrete mixes, or diluted to a final working concentration. Dilution is ideally performed with low flash point solvents.
4. Allow ReleaSys™ CR to dry completely, Multiple light coats can be applied, and will increase durability and protection. Typically, 1-3 coats are sufficient.

### Reapplication:

1. When release becomes hesitant, immediately clean mold and reapply one coat of ReleaSys™ CR in the same manner as described previously. Spot touch-ups can also be done on known high wear or geometrically strained areas.

### Physical Properties:

Primary Polymer:.....Proprietary Polymer  
Appearance:.....Clear/Straw Yellow  
Odor:.....Hydrocarbon  
Specific Gravity:.....0.67 g/mL @ 25°C  
Flash Point:.....<50°C

### Storage and Handling:

ReleaSys™ CR should be stored in a well-ventilated area which is cool and dry. Do not expose to freezing temperatures. Prior to use, container should be lightly agitated.

ReleaSys™ CR should not be used at temperatures above 350 °C or near open flames. Chemical breakdown will occur which will result in the generation of toxic fumes. When spraying, avoid inhalation of mist and exposure to skin. Always wash hands after handling.

### Shelf-Life

ReleaSys™ CR has a shelf life of 12 months from the date of shipment.

### ReleaSys™ Product Line:

Miller-Stephenson offers a selection of high performance, semi-permanent release system to meet your mold process needs. All variants of the ReleaSys™ Series will deliver higher productivity, lower rejection rates, and higher quality products.

### Safety Data Sheet (SDS) is available upon request.

**Disclaimer:** The manufacturer shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use or inability to use this product. User shall determine the suitability of the product for his intended use and user assumes all risk and liability in connection therewith.